

*Chuck's Engine Exchange, Inc.*  
MACHINE SHOP SERVICE

**HEADS - PASSENGER & LIGHT TRUCK**

|  |   |
|--|---|
| Bake Clean   | \$ 25.00  |
| Degrease   | \$ 15.00  |
| Magnaflux – Cast Iron (Clean heads only)           | \$ 15.00  |
| Crack Check – Aluminum (Clean heads only)          | \$ 15.00  |
| Guides – Replace                                   | \$ 10.00 1 <sup>st</sup><br>(\$5.50 ea. Additional)       |
| Seats – Replace                                    | \$ 20.00 1 <sup>st</sup><br>(\$12.50 ea additional)       |
| Mill (Resurface) up to .020 off / .020 or more off | \$50.00   |
| Pressure Testing                                   | \$ 35.00 1 <sup>st</sup> – additional \$25.00<br>\$ 35.00 |

**BLOCKS – PASSENGER & LIGHT TRUCK**

|  |  |
|--|--|
| Degrease or Bake   | \$60.00  |
| Prep ( Tap bolt holes )                                    | \$ 50.00   |
| Magnaflux (Clean blocks only)                              | \$ 35.00   |
| Hone Cylinders Only  | \$ 7.50 per cylinder   |
| Bore & Hone  | \$ 20.00 per cylinder  |
| 4 Cylinder   | \$ 80.00   |
| 6 Cylinder & V-6   | \$ 120.00  |
| V-8  | \$ 160.00  |
| Install Sleeves  | \$ 60.00 per cylinder<br><b>(Price does not include sleeves)</b> |
| Install Cam Bearings                                       | \$ 35.00<br><b>(Price does not include cam bearings)</b>         |
| Install Oil Galley & Freeze Plugs                          | \$ 25.00<br><b>(Price does not include plugs)</b>                |
| Mill Block to clean (Mill equal - \$70.00 per surface )    | \$ 45.00 per surface   |
| Recondition Rods ( Big Ends Only )                         | \$ 15.00   |
| Magnaflux Rods & Check                                     | \$ 7.00 each   |
| Pin Bushings – Install & Fit                               | \$ 10.00 each<br><b>(Price does not include bushings)</b>        |
| Hang Pistons   | \$ 5.00 each   |
| Align Bore   |  |
| 4 Cylinder – V-6 – V-8 w/ 4 or 5 mains                     | \$ 175.00  |
| Straight 6 w/ 7 mains                                      | \$ 200.00  |
| ( Extra charge if we need to replace main caps )           |  |
| ( Extra charge for After-market, different or wrong caps ) |  |