

# *Chuck's Engine Exchange, Inc.*

## MACHINE SHOP SERVICE

### HEADS - PASSENGER & LIGHT TRUCK

Bake Clean	\$ 25.00
Degrease	\$ 15.00
Magnaflux – Cast Iron (Clean heads only)	\$ 15.00
Crack Check – Aluminum (Clean heads only)	\$ 15.00
Guides – Replace	\$ 10.00 1 <sup>st</sup> (\$5.50 ea. Additional)
Seats – Replace	\$ 20.00 1 <sup>st</sup> (\$12.50 ea additional)
Mill (Resurface) up to .020 off / .020 or more off	\$50.00
Pressure Testing	\$ 35.00 1 <sup>st</sup> – additional \$25.00 \$ 35.00

### BLOCKS – PASSENGER & LIGHT TRUCK

Degrease or Bake	\$60.00
Prep ( Tap bolt holes )	\$ 50.00
Magnaflux (Clean blocks only)	\$ 35.00
Hone Cylinders Only	\$ 7.50 per cylinder
Bore & Hone	\$ 20.00 per cylinder
4 Cylinder	\$ 80.00
6 Cylinder & V-6	\$ 120.00
V-8	\$ 160.00
Install Sleeves	\$ 60.00 per cylinder (Price does not include sleeves)
Install Cam Bearings	\$ 35.00 (Price does not include cam bearings)
Install Oil Galley & Freeze Plugs	\$ 25.00 (Price does not include plugs)
Mill Block to clean (Mill equal - \$70.00 per surface )	\$ 45.00 per surface
Recondition Rods ( Big Ends Only )	\$ 15.00
Magnaflux Rods & Check	\$ 7.00 each
Pin Bushings – Install & Fit	\$ 10.00 each (Price does not include bushings)
Hang Pistons	\$ 5.00 each
Align Bore	
4 Cylinder – V-6 – V-8 w/ 4 or 5 mains	\$ 175.00
Straight 6 w/ 7 mains	\$ 200.00
( Extra charge if we need to replace main caps )	
( Extra charge for After-market, different or wrong caps )	